

FIG. 1

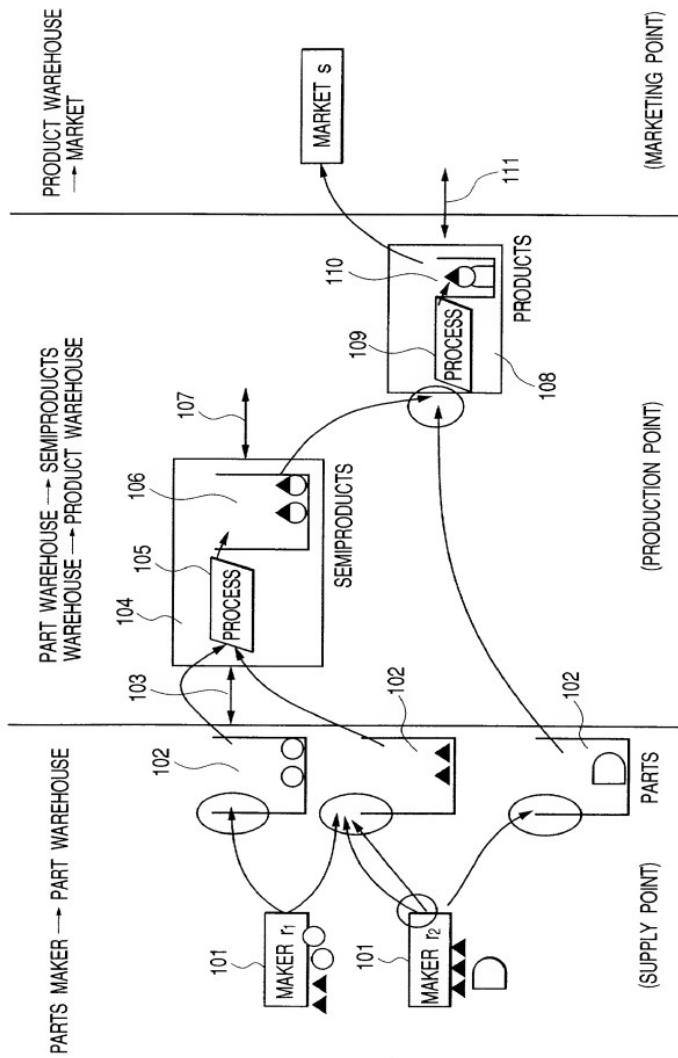
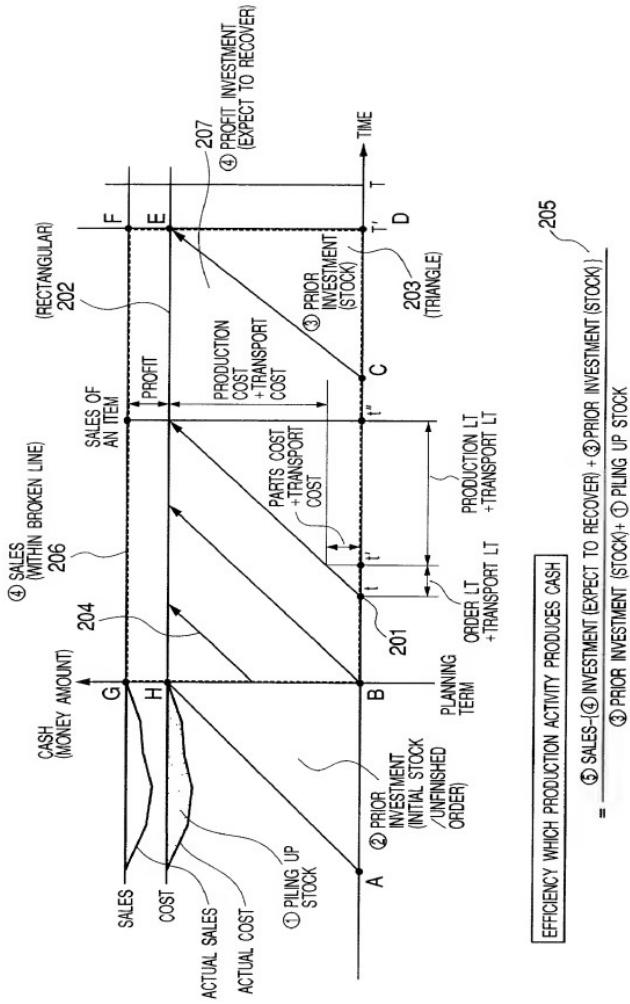
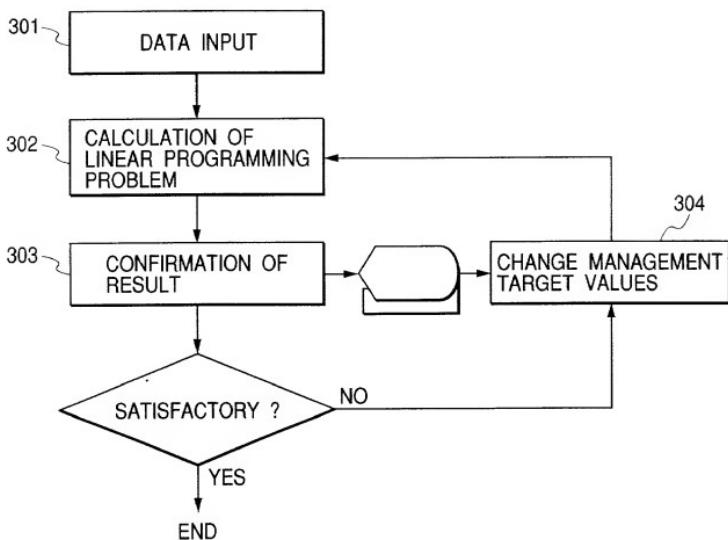
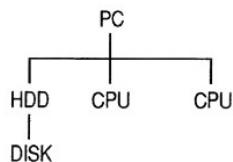
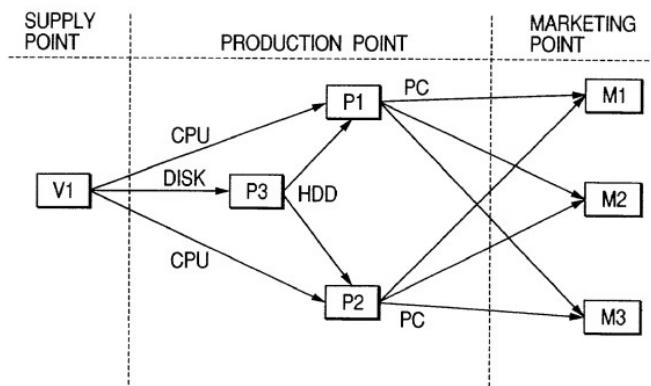


FIG. 2



*FIG. 3*

*FIG. 4**FIG. 5*

*FIG. 6*

ITEM	TRANSPORT FROM	TRANSPORT TO	TRANSPORT MEANS	TRANSPORT LEAD TIME	TRANSPORT COST
PC	P1	M1	CAR	1	6
	P1	M2	AIRPLANE	2	10
	P1	M2	SHIP	3	8
	P1	M3	AIRPLANE	2	10
	P1	M3	SHIP	3	7
	P2	M1	AIRPLANE	2	9
	P2	M1	SHIP	3	7
	P2	M2	AIRPLANE	2	9
	P2	M2	SHIP	3	8
	P2	M3	CAR	1	4
HDD	P3	P1	CAR	1	1
	P3	P2	CAR	1	1
CPU	V1	P1	CAR	1	1
	V1	P2	CAR	1	1
DISK	V1	P3	CAR	1	1

*FIG. 7*

ITEM	PRODUCTION POINT	OPERATION TIME	LEAD TIME	PRODUCTION COST	STANDARD COST
PC	P1	1	1	3	7
PC	P2	1	2	1	5
HDD	P3	1	1	1	3

*FIG. 8*

ITEM	SUPPLY POINT	OPERATION TIME	LEAD TIME	UNIT COST	STANDARD COST
CPU	V1	1	1	5	1
DISK	V1	1	1	3	1

*FIG. 9*

ITEM	PRODUCTION POINT	PRODUCTION AMOUNT	MARKETING POINT	TRANSPORT MEANS	TRANSPORT AMOUNT
PC	P1	160	M1	CAR	70
	P1		M2	AIRPLANE	60
	P1		M2	SHIP	0
	P1		M3	AIRPLANE	10
	P1		M3	SHIP	20
	P2	140	M1	AIRPLANE	0
	P2		M1	SHIP	30
	P2		M2	AIRPLANE	0
	P2		M2	SHIP	40
	P2		M3	CAR	70

**FIG. 10**

ITEM	PRODUCTION POINT	PRODUCTION AMOUNT	MARKETING POINT	TRANSPORT MEANS	TRANSPORT AMOUNT
PC	P1	90	M1	CAR	60
	P1		M2	AIRPLANE	0
	P1		M2	SHIP	0
	P1		M3	AIRPLANE	0
	P1		M3	SHIP	30
	P2	210	M1	AIRPLANE	0
	P2		M1	SHIP	40
	P2		M2	AIRPLANE	70
	P2		M2	SHIP	30
	P2		M3	CAR	70

**FIG. 11**

FULFILLMENT OF DEMAND M1	100%
FULFILLMENT OF DEMAND M2	100%
FULFILLMENT OF DEMAND M3	100%
RATE OF OPERATION OF P1	43%
RATE OF OPERATION OF P2	100%
RATE OF OPERATION OF P3	11%
EFFICIENCY OF PRODUCING CASH	1.86
SALES OF M1	4500
SALES OF M2	3500
SALES OF M3	3000
CASH OBTAINED BY PRODUCTION ACTIVITY	3120
PROFIT	3110
COST	7880
STOCK	1678

**FIG. 12**

ITEM	PRODUCTION POINT	PRODUCTION AMOUNT	MARKETING POINT	TRANSPORT MEANS	TRANSPORT AMOUNT
PC	P1	147	M1	CAR	70
	P1		M2	AIRPLANE	47
	P1		M2	SHIP	0
	P1		M3	AIRPLANE	23
	P1		M3	SHIP	7
	P2	153	M1	AIRPLANE	17
	P2		M1	SHIP	13
	P2		M2	AIRPLANE	53
	P2		M2	SHIP	0
	P2		M3	CAR	70

**FIG. 13**

FULFILLMENT OF DEMAND M1	100%
FULFILLMENT OF DEMAND M2	100%
FULFILLMENT OF DEMAND M3	100%
RATE OF OPERATION OF P1	70%
RATE OF OPERATION OF P2	73%
RATE OF OPERATION OF P3	11%
EFFICIENCY OF PRODUCING CASH	1.78
SALES OF M1	4500
SALES OF M2	3500
SALES OF M3	3000
CASH OBTAINED BY PRODUCTION ACTIVITY	2836
PROFIT	2826
COST	8164
STOCK	1595

FIG. 14

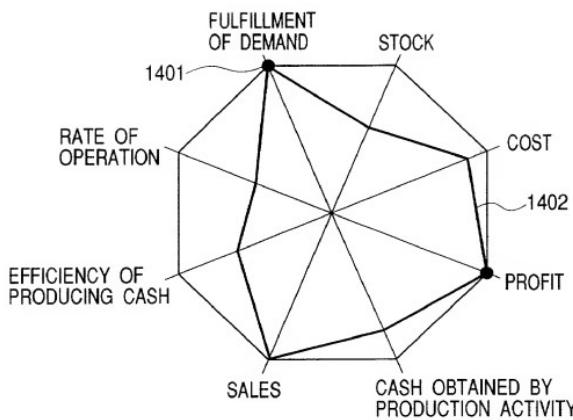


FIG. 15

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FULFILLMENT OF DEMAND M1		100%
FULFILLMENT OF DEMAND M2		100%
FULFILLMENT OF DEMAND M3		100%
RATE OF OPERATION OF P1		43%
RATE OF OPERATION OF P2		100%
RATE OF OPERATION OF P3		11%
EFFICIENCY OF PRODUCING CASH		1.86
SALES OF M1		4500
SALES OF M2		3500
SALES OF M3		3000
CASH OBTAINED BY PRODUCTION ACTIVITY		3120
PROFIT		3110
COST		7880
STOCK		1678

FIG. 16

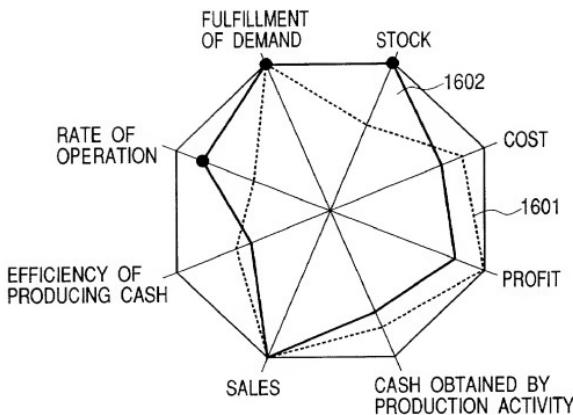


FIG. 17

